

~ Pax Tip ~

SHADE 5

Shade 5 is used for 20 to 40 ampere plasma arc cutting, light to medium oxyfuel gas welding and light to medium oxygen cutting.

SHADE 8

Shade 8 is used for less than 20 ampere plasma arc welding, 60 to 80 ampere plasma arc cutting, heavy oxy-fuel gas welding and heavy oxygen cutting.